C-Shape Rockwell Hardness Tester PHR Series



## **Structure And Application**

- It is a small, light, accurate portable hardness tester.
- It consists of C-shape frame, screw arbor, and test head.
- It could test flat or curve parts as long as the parts could be clamped and the test surface erects the test head.
- It could be applied in production inspection and acceptance inspection to replace low accurate Leeb hardness tester.

## **Features**

• Follow Rockwell hardness test method and test condition, and the result is reliable.

- Fix the instrument to part and clamp it and test the hardness of part, no need to move the part.
- Test fast, convenient, non-destructive.
- Structure as simple as micrometer, accurate, convenient, repeatable.
- As accurate as desk tester, error less than 1.5HRC.

## **Application Instruction**

 Compared with small type, C-shape type applies part clamping structure and similar reading system as micrometer, so it is prior to small type for its good stability, repeatability, accuracy.

**Technical Specifications** 

Model	PHR-4-3	PHR-8-4	PHR-8-10	<b>PHR-</b> 20-12	
Code#	812-143	812-163	812-173	812-183	
Opening Size	100 <b>x</b> 7 <b>5mm</b>	200 <b>x</b> 200 <b>mm</b>	20 <b>0 x</b> 2 <b>50mm</b>	500 <b>x</b> 300 <b>mm</b>	
Initial Test Force	10 kgf				
Total Test Force	60 kgf, 100 kgf, 150 kgf				
Test Head	120°Diamond Indenter				
	1.588 mm carbide alloy ball				
Testing Resolution	0.5HR				
Indication Error	Complying with ISO6508,ASTM E18 standards				
Repeatability Error	Complying with ISO6508,ASTM E18 standards				
Test Range	HRA, HRB, HRCHRV etc, 15 scales.				
Dimension	510x380x180mm	710x470x200mm	720x650x230mm	1020x760x240mm	
Weight/ Weight/ Gross Weight	2. 2 <b>kg/</b> 8. 5 <b>kg</b>	4 <b>kg/</b> 10. 7 <b>kg</b>	5. 5 <b>kg/</b> 14. 2 <b>kg</b>	7. 8 <b>kg/</b> 21 <b>kg</b>	
Application Range	Common metal including iron and steel, copper, aluminum				

**Standard Delivery** 

Instrument Main Body		Rockwell Hardness Block	812-641
120° Diamond Indenter	812-401	1.588 mm Carbide Alloy Ball Indenter	812-411
V Anvil		Flat Anvil	
Carrying Case	812-901	Operation Manual	
Warranty Card / Qualified Certificate		Packing List	